

# Pinnacle Foods find big savings with a custom rebate

## Project at a glance

# \$323,068

Incentives paid

# 604,418

Total therm savings

## The opportunity

Beginning in 2013, and continuing through today, CLEAResult has worked with Pinnacle Foods to examine energy efficiency opportunities at their plant. The engineers discovered many feet of uninsulated hot piping, several failed steam traps and various steam leaks throughout the facility. The steam system was running very inefficiently, but with the help of the Black Hills Custom Incentive Program help was on the way.

## The projects

After visiting with Pinnacle Foods Facilities Management, it was clear that the incentives from Black Hills Energy could help Pinnacle Foods alleviate the huge loss of steam from these problems. Action was taken to address these issues and Black Hills Energy began an ongoing partnership with Pinnacle Foods that continues through today.



## The results

Since 2013, the Black Hills Program has provided incentives to Pinnacle Foods for steam projects of all kinds—from repairing steam leaks to replacing a condensing economizer. According to the Environmental Protection Agency, so far the therm savings from this project are the equivalent of eliminating the carbon dioxide emissions from 360,597 gallons of gasoline or the electricity use of over 346 homes for one year.

**To see what incentives and upgrades you could bring to your facility, visit [ExcessIsOut.com](http://ExcessIsOut.com).**

